



IGK-Info Nr. 11

**Information regarding compatibility of
IGK primary and secondary sealants
with adhesives and sealants from other
manufacturers used in window applications**

Status: December 2020

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The following statements are based on compatibility tests acc. to ift-guideline DI-01/1, "triple tests" P1

IGK 511 *) / IGK 130				
Result of Compatibility Test: COMPATIBLE				
Supplier	Adhesive / Sealant	Foot-note	Tested Batches / Remarks	Test Date
AP-Bond	Ap-bond „Black“	2) 3)	60763201 (A) 60763211 (B)	04-2017
Dow Corning	DC 791 „Black“	2)	0008913503	01-2017
	DC 791T „Clear“	2)	0008879088	01-2017
	DC 776 „Black“	2)	0008934326	01-2017
	DC 799 EU „Black“	2)	0008932072	01-2017
	DC 895 „Black“	2)	0008873146	01-2017
	DC 993 „Black“	2)	A: 0008832897 B: 0008624284	01-2017
	DC 995 „Grey“	2)	H050J9R080	02-2020
	DC 3793 „Black“	2)	0008781176	01-2017
Otto-Chemie	Ottoseal S 7 „Black“	1)	61014971	01-2017
	Ottoseal S110 „Black“	1)	70734251	10-2017
	Ottoseal S112 „Clear“	1)	70507011	10-2017
	Ottoseal S120 „Black“	1)	61012202	10-2017
	Ottocoll S 81 „Black“	1); 3)	60904344 (A) 60904331 (B)	01-2017
	Ottocoll S 670 „Black“	1)	60763201	01-2017
Sika	Sikaflex-296 „Black“	2)	3002270403	03-2017
	Sikasil WT 40 „Black“	2)	16-08965	03-2017
	Sikasil WT-470 „Black“	2)	25/1604	03-2017
	Sikasil WT-480 „Black“	2)	28/1605	03-2017
	Sikasil WT-485 „Black“	2)	23/1608	03-2017
	Sikaflex-650 WT1 „Black“	2)	3002322295	03-2017
Schüco	Special Adhesive „P“ grey 288190	2)	Only together with Activator „P“ 288191	03-2017
	Special Adhesive „S“ black 288180	2)	Only together with Activator „S“ 288181	03-2017

The following statements are based on compatibility tests acc. to ift directive DI-01/1, "triple tests" P1

IGK 511 *) / IGK 330 resp. IGK 511 *) / IGK 311				
Result of Compatibility Test: COMPATIBLE				
Supplier	Adhesive / Sealant	Foot-note	Tested Batches / Remarks	Test Date
Ap-bond	Ap-bond	2) 3)	60763201 (A) 60763211 (B)	04-2017
Dow Corning	DC 791 „Black“	2)	0008913503	01-2017
	DC 791T „Clear“	2)	0008879088	01-2017
	DC 776 „Black“	2)	0008934326	01-2017
	DC 799 EU „Black“	2)	0008932072	01-2017
	DC 895 „Black“	2)	0008873146	01-2017
	DC 993 „Black“	2)	A: 0008832897 B: 0008624284	01-2017
	DC 3793 „Black“	2)	0008781176	01-2017
	DC 3362 „Black“	2)	0008870452 (A) 0008636490 (B)	03-2017
	DC 3363 „Black“	2)	N212021604 (A) 0008762855 (B)	03-2017
Otto-Chemie	Ottoseal S 7 „Black“	1)	61014971	01-2017
	Ottoseal S110 „Black“	1)	70734251	10-2017
	Ottoseal S112 „Clear“	1)	70507011	10-2017
	Ottoseal S120 „Black“	1)	61012202	10-2017
	Ottocoll S 81 „Black“	1) 3)	60904344 (A) 60904331 (B)	01-2017
	Ottocoll S 670 „Black“	1)	60763201	01-2017
Ramsauer	Ramsauer 350 Fassade „Black“	2)	00091095	01-2017
	Ramsauer 120 Neutral „Clear“	2)	00090671	01-2017
	Ramsauer 130 „Clear“	2)	00091091	03-2017
	Ramsauer 130 „White“	2)	00091225	03-2017
	Ramsauer 670 „Black“	2)	00088767	01-2017
	Ramsauer OX9 „White“	2)	19111	11-2016
Sika	Sikasil WT 40 „Black“	2)	16-08965	03-2017
	Sikasil WT-470 „Black“	2)	25/1604	03-2017
	Sikasil IG25 HM „White“	2)	165495	04-2017
	Sikasil WT-480 „Black“	2)	28/1605	03-2017
	Sikasil WT-485 „Black“	2)	23/1608	03-2017
Schüco	Special Adhesive „P“ grey 288190	2)	Only together with Activator „P“ 288191	03-2017
	Special Adhesive „S“ black 288180	2)	Only together with Activator „S“ 288181	03-2017

*) Recommendations for IGK 611 (TPS – thermoplastic spacer bar) only upon request!

- 1) The recommendations mentioned above are based on mutual compatibility tests between the manufacturer of the adhesive / sealant and IGK. A contractual agreement exists between manufacturer and IGK regarding mutual obligation to inform about changes in each relevant formulation.
- 2) The result of our compatibility test refers to the tested batches and continues to apply only if the manufacturer mentioned did not make any changes in formulation, raw materials, and / or manufacturing process to the products since the time of our tests. We do not have any influence on that. Possible changes realized by the manufacturer are not necessarily known to us. The manufacturer must be consulted with regard to the compliance of the formulation of the tested lots with the formulation actually produced. Please ask the particular manufacturer for a compatibility confirmation, too.
- 3) Test according to RAL 716/1 Section III Part A

We would like to point out that our statements regarding compatibility of corresponding prospective testings and findings could possibly change. It is the responsibility of the user to satisfy himself prior to use that the actual recommendations are existent.

These designations are collected on basis of detailed trials and state-of-the-art and consider the current status of our practical experience. Our statements exclusively refer to the materials tested by us under our test conditions. As a precaution we want to point out that findings from laboratory trials can not cover all possible influences in practice and all possible installation situations. We recommend to clarify the suitability of our products for the respective application with a sample or a prototype separately. In case of questions please do not hesitate to contact us.